

	Doc or ECO #:	ECO-XE-009-TR-001	Date:	05/18/18	Author:	SL
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	6/12/18	Quality Approval	DO

P/N #:	XE-009-TR	Effective Date:	June 12, 2018
Title:	Sunshade Part Top Rear Strip modification		

1.0 Purpose / Summary:

Sunshade part, XE-009-TR has been updated to accept a wider range of cases.

2.0 Parts Affected:

Part Number	Notes	Removed	Added	New	Modified
XE-009-TR	Sunshade Part Top Rear Strip	☐	☐	☐	☒

3.0 Detail:

XE-009-TR is part of a larger assembly XE-009 Sunshade 15". XE-009-TR has been updated to accept a wider range of cases. XE-009-TR was originally designed to fit the Pelican 1550 Case. It has been updated to become universal along our line of Pro4 and MSS ICB cases including Pelican 1550 and iM2370 Storm Cases by increasing the hinge slot cutouts.

4.0 Disposition of Material:

All currently assembled XE-009 Sunshades using the previous revision XE-009-TR should be used on Pelican 1550 based ICB's until stock is depleted.

5.0 Action Items:

Action	Department	Acknowledgement Initials
Remove all stock of XE-009-TR from inventory	Inventory	NS
- Send updated drawings to vendor - Notify and ship previous revision to vendor for updates.	Purchasing	SL
- Continue to use previous revision XE-009 on Pelican 1550 Based ICB's until stock is depleted. - Using new current revision for both Pelican 1550 and iM2370 Cases.	Production	KK

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6.0 Modified / Referenced Documents:

Document	Current Revision
XE-009-TR.pdf	X-02

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
05/08/2018	Initial Release	Initial Release	SL